

BIO ENERGY

bio oil fired heaters with flue connection

THERMOBILE

UK LIMITED

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BIO ENERGY-B (THERMO)

BIO ENERGY-1

BIO ENERGY-2

BIO ENERGY-3

BIO ENERGY OIL - WORKING PRINCIPLES

Thermobile Bio Energy oil fired heaters can be operated using Bio Oil, Bio diesels and various vegetable oils.

The following must not be used: solvents, thinners, petro-chemical based oils, transformer oil or any oil above S.A.E. 90 Full combustion is achieved in a vaporising system and non-burnable residue is retained in the burner pan.

BIO ENERGY B

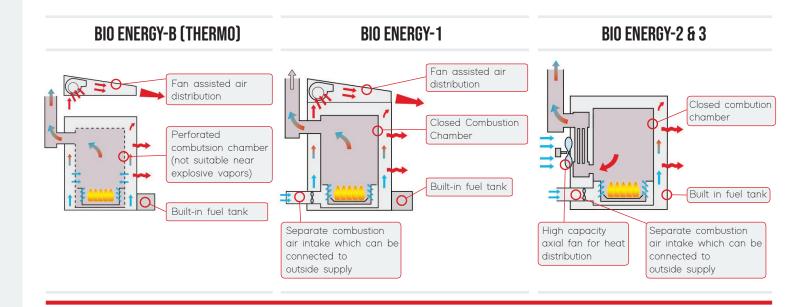
The Bio Energy B and the Bio Energy B Thermo are recommended for workshops where no expolsive vapours are present. Model Bio Energy B produces radiant heat only, whilst the Bio Energy B Thermo produces a combination of radiant heat plus hot air from the top mounted 'Thermo' blower.

BIO ENERGY 1, BIO ENERGY 2 AND BIO ENERGY 3

Models Bio Energy 1, Bio Energy 2 and Bio Energy 3 have been developed primarily for workshop heating. Model Bio Energy 1 produces a combination of radiant heat plus hot air from the top mounted 'THERMO' blower. Model Bio Energy 2 and Bio Energy 3 have a high capacity axial fan providing a heated air flow of 3,000 cubic metres per hour.

The high efficiency of the Bio Energy 2 and Bio Energy 3 is achieved by a built-in, large surface heat exchanger, through which all gases are to pass before entering the flue. A high capacity axial fan draws air from the workshop over the heat exchanger and combustion chamber and expels warm air into the building, providing a constant recycling of warm air.

All models are equipped with a fuel tank that can easily be removed for cleaning purposes. Thermobile Bio Energy oil heaters are backed by 50 years of experience in the manufacture and development of space heaters. They are built using the most up-to-date technology and carry a 12 month warranty, ensuring full customer satisfaction. The heating technology permits the end user to recover the investment costs within possibly one heating season because of the savings made from using Bio Energy Oil instead of a more expensive fuel oil.



INSTALLATION OF THE HEATER

The Heater must be installed on acompletely level concrete floor. The positioning of the heater in the workshop must take into account the following factors:

- Electricity Supply 240V
- Flue pipe installation
- Combustion air supply
- Access to built in fuel tank

Except for the Bio Energy B and Bio Energy B Thermo it is recommended that the unit is installed so that the combustion fan draws in clean air from the outside the building ensuring that no vapours, dust or oxygen can be sucked in from the workshop floor.

FLUE PIPE INFORMATION

The complete flue kit consists of: Bio Energy Basic B, Bio Energy Basic Thermo, Bio Energy 1, Bio Energy 2

- 1 x T piece complete with Draught Stabiliser
- 4 x Im lengths of flue piping (150mm Dia) (including change-over length)
- 1 x Rain Cap
- 2 x Adjustable Wall Brackets
- 1 x High Temperature Silcon Rubber Roof

BIO ENERGY 3

- 1 x T piece complete with Draught Stabiliser
- 5 x 1m lengths of flue piping (200mm Dia) (including change-over length)
- 1 x Rain Cap
- 2 x Adjustable Wall Brackets
- 1 x High Temperature Silcon Rubber Roof Flashing & Fitting Kit

BIO ENERGY PARTS LIST

Rain Cap	41.900.830 41.910.220		
Flashing	41.900.868 41.910.497	Bio B,1,2 Bio 3	
Flue pipe std Male-Female End 1M	41.900.821 41.910.212	Bio B,1,2 Bio 3	
Flue pipe c/o Male-male end 1M	41.900.820 41.910.214	Bio B,1,2 Bio 3	
Flue pipe std Male-female End 0.5M	41.900.822 41.910.215	Bio B,1,2 Bio 3	
Flue pipe tele Male-female End 0.54m-0.9m	41.900.818 41.910.213	Bio B,1,2 Bio 3	
Wall bands	41.900.834 41.910.221	Bio B,1,2 Bio 3	200000000000000000000000000000000000000
Tee Piece Draft flap & condensation trap	41.900.832 41.910.204		D
45° elbows	41.900.825 41.910.229	Bio B,1,2 Bio 3	
Storm collar	41.900.860 41.910.209	Bio B,1,2 Bio 3	6
Guy wire brkt Guy wire 15m	41.900.857 41.910.206 98.085.892		\Diamond
Combustion air intake kit Horizontal	98.087.149 98.087.152		
Combustion air intake kit Vertical	98.087.151 98.087.148		

TERMINATIONS

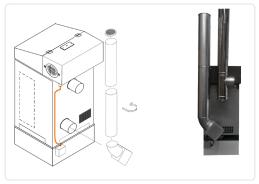
To prevent leakage of rainwater into the pipe at joints which may be exposed above roof level, a change-over section is supplied in the flue kit. This section of pipe is provided with a male crimped coupling at each end and is designed for use where the flue passes through the roof: one end should be installed inside the building and one outside. Any subsequent components are installed inverted, ie. With the male coupling upwards and fitted and secured in the normal way. The top of flue pipe is fitted with the Rain Cap. All flue pipe connections must be adequately sealed. AQ flue draught stabiliser is essential for every model and is supplied with the standard flue stack. For efficient operation a minimum flue height of one metre above the roof apex and six meters above ground level is required. A detailed instruction and service manual is supplied with every Thermobile Heater.

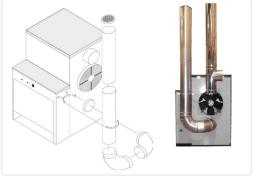
ALL LENGHTS AND FITTINGS ARE FABRICATED FROM 0.55MM TYPE 430 STAINLESS STEEL.THE INSTALLATION OF THE FLUE STACK IS THE MOST IMPORTANT ASPECT IN THE EFFICENT OPERATION OF ANY BIO ENERGY HEATER.

Bio oil heaters should not be operated on Waste oil until they have been registered with the relevant local Authority.

Application forms are available from your local District or Borough Council. More information can be found on www.thermobile.co.uk

COMBUSTION AIR INTAKE SETS







BIO ENERGY 1

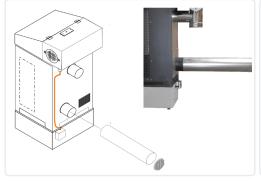
98.087.151

BIO ENERGY 2 & 3

98.087.148

FLUE BOOSTER | 98.087.345 OPTIONAL, SUITABLE FOR

BIO ENERGY B & 1 MODELS ONLY





98.087.152

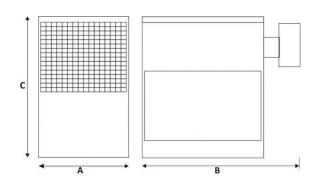


98.087.149

TECHNICAL INFORMATION

		BIO ENERGY B	BIO ENERGY B THERMO	BIO ENERGY 1	BIO ENERGY 2	BIO ENERGY 3
Capacity Btu/hr (1)	Min	68,000	68,000	68,000	85,000	130,000
	Max	102,000	102,000	102,000	146,000	210,000
Fuel Consumption L/hr (1)	Min	2	2	2	2.5	3.8
	Max	3	3	3	4.3	6.2
Tank Capacity	Litres	50	50	50	55	55
Weight	Kg	67	84	102	135	165
Current	A	0.23	0.7	0.8	1	2
Flue connection	Ø (mm)	130	130	130	130	180
Heated Airflow	m³/hr		1000	1000	3000	3000
Max. space to be heated (2)	cu.ft	20,000	20,000	20,000	28,000	42,000

(1) Output depending on type of oil. (2) Depending on building insulation - figures quoted are for well - insulated modern building with doors closed



	(A) WIDTH	(B) DEPTH*	(C) HEIGHT
Bio Energy B	54cm 21"	98cm 39"	113cm 44"
Bio Energy B THERMO	54cm 21"	105cm 41"	127cm 50"
	54cm 21"	105cm 41"	127cm 50"
Bio Energy 1	54cm 21"	105cm 41"	127cm 50"
Bio Energy 2	82cm 32"	110cm 43"	108cm 42"
Bio Energy 3	82cm 32"	115cm 45"	128cm 50"

f * Depth includes T Pieces for the flue stack

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